



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D206-628-033
Job Sheet 170076



Part No: D206-628-033

Job Qty: 4 ea

Part Name: Heli-Access-Step™ LH - High Gear, Float Compatible 407



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/9/18

Job Tracking No:

Due Date: 1/19/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Customer: Westchester County (CWEST13)

Finance Department, 148 Martine Avenue, Room 728 White Plains, NY, 10601 USA ph:(914) 995-4706

Note: DWG REV N/A IPP Rev:D As Per Ecn 766 06-01-06 JLM IPP Rev:E as per ecn 1118 08-02-05 DD verified by:EC

Ship Via:

DAS
FEB 15 2018
9-89
A206-033 Rev C

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	1/19/18	1/19/18	0.00	0.00	Start Up Stores/Pkg-1	SD	FEB 15 2018
110	Packaging	4 pcs	1/19/18	1/19/18	0.00	0.00	Packaging1-2		FEB 21 2018
120	QC	4 pcs	1/19/18	1/19/18	0.00	0.00	QC4		
125	DC	4 pcs	1/19/18	1/19/18	0.00	0.00	DC		
130	Packaging	4 pcs	1/19/18	1/19/18	0.00	0.00	Packaging3-1		
140	QC21-FG	4 Ea	1/19/18	1/19/18	0.00	0.00	QC21		FEB 22 2018

Part Op 125 - Photocopy blue file and type labels as per PPP D206-628-033 CHG 003
Descriptions: 130 - Identify and pack for shipping as per PPP D206-628-033

F9083

21
9-89

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	-AN3C4A 5032752	12	2,306	0	0
	-AN4C14A 5019405 (425)	32	74	0	0
	-AN4C15A 5019384 (14)	16	38	0	0
	-D2731-3 3032730	16	41	0	0
	-D2732-030X8	832	119	0	0
	-D2842-041 5084096	4	4	0	0
	-D2844-1	8	0	0	0
	-D2844-3	4	0	0	0
	-D3394-041 5008709 x8	16	51	0	0
	-MS21043-4 5032717	48	1,211	0	0
	-NAS1149C0363R 5032715	12	502	0	0
	-NAS1149C0432R 5032709	96	2,139	0	0
	-NAS1515H3 5032698	12	225	0	0
	-NAS1515H4L 5032696	96	345	0	0

Part Specifications

Specifications could not be found.

060 9/19



Container No: S044245



Part: D206-628-033

Job No: 170076

Serial No/Batch: S044245

Revision: N/A

Inspector:

Dart Aerospace Ltd.
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CANADA
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Email: sales@dartaero.com
www.dartaerospace.com

Date: 02/21/18



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Master Unit 000919

Tel (613) 632-5200

Containers on Master Unit 000919				
Serial No	Part No	Customer Part No	Status	Quantity
S032752	AN3C4A		Allocated	12
S019405	AN4C14A		Allocated	25
S042623	AN4C14A		Allocated	7
S019384	AN4C15A		Allocated	4
S044231	AN4C15A		Allocated	12
S032730	D2731-3	D2731-3	Allocated	16
S032726	D2732-030	D2732-030	Allocated	26
S014096	D2842-041		Allocated	4
S042621	D2844-1		Allocated	8
S042620	D2844-3		Allocated	4
S008709	D3394-041	D3394-041	Allocated	8
S032723	D3394-041	D3394-041	Allocated	8
S032717	MS21043-4	MS21043-4	Allocated	48
S032715	NAS1149C0363R	NAS1149C0363R	Allocated	12
S032698	NAS1515H3		Allocated	12
S032696	NAS1515H4L	NAS1515H4L	Allocated	94

Change Record

PAGE 1 OF 1

Part Number: D206-628-033/-034

Description: HELI-ACCESS STEP, LH/RH (407 FLOAT)

[illegible]

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
OTHER : _____					

5.2 D206-628-013/-014/-023/-024/-033/-034 FLOAT COMPATIBLE DART HELI-ACCESS-STEPS™ PARTS LIST

Qty -013	Qty -014	Qty -023	Qty -024	Qty -033	Qty -034	Part Number	Description
X						D206-628-013	206 A/B FLOAT STEP INST. LH
	X					D206-628-014	206 A/B FLOAT STEP INST. RH
		X				D206-628-023	206 L/L1/L3/L4 FLOAT STEP INST. LH
			X			D206-628-024	206 L/L1/L3/L4 FLOAT STEP INST. RH
				X		D206-628-033	407 FLOAT STEP INST. LH
					X	D206-628-034	407 FLOAT STEP INST. RH
				4	4	D2731-3	MOUNTING LUG
4	4	4	4			D2731-7	MOUNTING LUG
8	8	8	8	8	8	D2732-030	RUBBER CUSHION
1						D2841-041	FLOAT STEP ASSEMBLY LH
	1					D2841-042	FLOAT STEP ASSEMBLY RH
		1		1		D2842-041	FLOAT STEP ASSEMBLY LH
			1		1	D2842-042	FLOAT STEP ASSEMBLY RH
		2	2	2	2	D2844-1	ARM
		1	1	1	1	D2844-3	ARM
2	2					D2845	ARM
				4	4	D3394-041	MOUNTING LUG
				4	4	*D3394-1	*LUG
4	4			8	8	*MS35489-93	*GROMMET
4	4	4	4			D3394-043	MOUNTING LUG
4	4	4	4			*D3394-3	*LUG
8	8	8	8			*MS35489-93	*GROMMET
1	1					D4064-041	MOUNTING LUG
1	1					*D4064-1	*LUG
2	2					*MS35489-93	*GROMMET
2	2	3	3	3	3	AN3C4A	BOLT
4	4					AN4C13A	BOLT
4	4	4	4	8	8	AN4C14A	BOLT
4	4	8	8	4	4	AN4C15A	BOLT
2	2	3	3	3	3	NAS1149C0363R	WASHER (OR AN960C10)
16	16					NAS1149C0463R	WASHER (OR AN960C416)
8	8	24	24	24	24	NAS1149C0432R	WASHER (OR AN960C416L)
24	24	24	24	24	24	NAS1515H4L	WASHER
12	12	12	12	12	12	MS21043-4	NUT
2	2	3	3	3	3	NAS1515H3	WASHER

*DENOTES THAT PART IS INCLUDED IN ASSEMBLY ABOVE

5.3 QUICK RELEASE PIP PIN KIT

Qty -011	Part Number	Description
X	DSI9235-011	QUICK RELEASE PIP PIN KIT
4	BLRS-020	QUICK RELEASE PIN